

## Auditing Test Report

Date: 06/07/2018

Lab No. : 40329-22

Jab No.: SA13-4043

### Client

Saudi Vitrified Clay Pipe Co.  
P.O. Box 6415  
Riyadh 11442  
Kingdom of Saudi Arabia

### Sampling Date:

03/07/2018

### Testing Date:

05/07/2018

### Auditing Purpose:

Testing of Vitrified Clay Pipes jointed by system C according to EN 295-1:2013

### Size Description:

Nominal Size: **DN 700 \* 2000 mm**  
Jointing System: **System C**  
Class: **120**

### Description of Sampling

Samples were collected randomly from the stock at the client's manufacturing works in Riyadh (Kingdom of Saudi Arabia) by the agent of the Suhaimi - Fugro

### Underlying specification /description of the tests

EN 295-1:2013	"Vitrified clay pipe systems for drains and sewers - Part 1: Requirements for pipes, fittings & joints"
GSO EN 295-1:2008	"Vitrified clay pipe systems for drains and sewers - Part 1: Requirements for pipes, fittings & joints"
EN 295-2:2013	"Vitrified clay pipe systems for drains and sewers - Part 2: Evaluation of conformity and sampling"
EN 295-3:2012	"Vitrified clay pipe systems for drains and sewers - Part 3: Test Methods"



## Test Results

	Test Type		Unit	Sample 1	Sample 2	Sample 3	Req.	Result
	Pipes	Marking (visual Inspection)		-	✓	✓	✓	✓
Crushing Strength		KN/m	112	107	115	≥ 90	✓	
Internal Barrel Diameter "D1"		mm	707	703	705	≥ 682	✓	
Length		mm	2002	2005	2000	2000 <sup>+4%</sup> <sub>-1%</sub>	✓	
Water Tightness		L/m <sup>2</sup>	0.025	0.02	0.018	≤ 0.04	✓	
Deviation from Straightness		mm	0.5	0.9	0.6	< 3.0	✓	
Squareness of Ends		Socket	mm	5.7	5.5	6.2	< 14.0	✓
		Spigot	mm	6.1	6.9	6.7		
Airtightness		mm	20	16	18	Drops ≤ 25	✓	
Water Absorption		%	4.9	4.7	5.4	≤ 6 %	✓	
Joint Assembly	Joint Interchangeability		mm	871.4	871.0	871.3	871 ± 0.5	✓
	Watertightness under Angular Deflection		-	No leak, Deflection applied is 20 mm/m for 5 min.			No visible leakage	✓
	Watertightness under Shear		-	No leak, Shear force applied is 17.5 KN for 15 min.			No visible leakage	✓
	Continuity of Invert		mm	4.6	4.2	3.7	≤ 7.0	✓



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