

Auditing Test Report

Date: 12/7/2017

Lab No. : 40155-3

Client

Saudi Vitrified Clay Pipe Co.

P.O. Box 6415

Riyadh 11442

Kingdom of Saudi Arabia

Sampling Date:

10/7/2017

Testing Date:

11/7/2017

Auditing Purpose:

Testing of Perforated Vitrified Clay Pipes jointed by system F according to EN 295-5:2013

Size Description:

Nominal Size:

DN 100 * 1000 mm Half Perforated

Jointing System:

System F

Class:

34 KN/m

Description of Sampling

Samples were collected randomly from the stock at the client's manufacturing works in Riyadh (Kingdom of Saudi Arabia) by the agent of the Suhaimi - Fugro

Underlying specification /description of the tests

EN 295-1:2013	"Vitrified clay pipe systems for drains and sewers - Part 1: Requirements for pipes, fittings & joints"
EN 295-5:2013	"Vitrified clay pipe systems for drains and sewers - Part 5: Requirements for perforated pipes & fittings"
EN 295-2:2013	"Vitrified clay pipe systems for drains and sewers - Part 2: Evaluation of conformity and sampling"
EN 295-3:2012	"Vitrified clay pipe systems for drains and sewers - Part 3: Test Methods"



Test Results

	Test Type	Unit	Sample 1	Sample 2	Sample 3	Req.	Result
Pipes	Marking (visual Inspection)	-	✓	✓	✓	✓	✓
	Crushing Strength	KN/m	35	37	39	≥ 34	✓
	Internal Barrel Diameter "D1"	mm	101	102.5	99.8	≥ 96	✓
	Length	mm	1005	1009	1005	1000 ^{+5%} _{-2%}	✓
	Deviation from Straightness	mm	4.1	3.6	3.2	< 6.0	✓
	Perforation Area	mm ² /m		6280		≥ 300	✓
	Water Absorption	%	1.8	2.4	2.1	≤ 6 %	✓
Joint Assembly	Joint Interchangeability	mm	132.4	131.2	131.8	131 ± 1.5	✓
	Continuity of Invert	mm	2.4	2.2	2.2	≤ 4	✓
	Chemical Resistant	% loss	0.15% & 0.16%, Two test pieces were immersed totally in 500 ml of H ₂ SO ₄ & NaOH solutions for 48 h at a temperature of (20 ± 5) °C			0.1% to 0.25%	✓

FUGRO - SUHAIMI LTD

Anil K Mathew

